



For Marine Services

Service Report

Report no.: 233

Report date: October 15, 2025

Location:

PORTSAID ANCHORAGE AREA OPL

Vessel Name: [REDACTED]

IMO no.: [REDACTED]

Job: Boiler Repair

Time arrival: 1900 @ October 13, 2025

Time arrival: 1300 @ October 14, 2025

We found that most of the plugs were already in place upon our arrival on board, therefore we prepared the necessary tools and immediately started the welding process, as shown in the photos.





After that, we found that some of the plugs did not match the required dimensions, so we had to fabricate new plugs using the lathe machine. Each plug took around 20 to 25 minutes to manufacture, which caused a delay in the work progress.

Approximately 15 new plugs were fabricated for the upper side of the boiler, and a total of around 80 plugs were welded on the upper side of the boiler as shown in pictures.





Then we proceeded to the lower side of the boiler, where the same number of plugs were manufactured and welded as well as shown in pictures.

So, the total number of the welded plugs are approximately 160 Plugs and the fabricated are 30 plugs.



After finish, we clean both sides (down & up)

Unfortunately, we couldn't attend the test because of the agent told the vessel we have to leave the vessel

Service Engineer

Eng. Ahmed Nasser

